

# Automated Design of Simple and Robust Manipulators for Dexterous In-Hand Manipulation Tasks using Evolutionary Strategies

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“Dexterity means the capability of **changing** the **position and orientation** of the **manipulated object** from a given reference configuration to a different one, arbitrarily chosen **within the hand workspace**”  
*(Bicchi, 2000) [1]*



■ *Advantage*

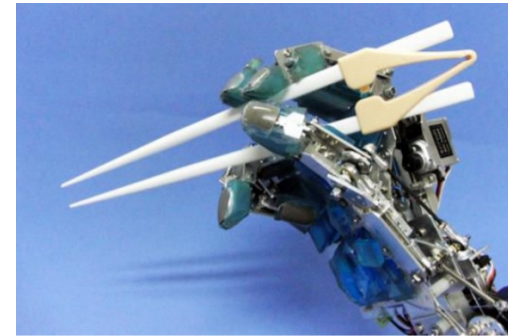
- Cope with **limited workspace**
  - **Precise** and **efficient**
  - **Reduce power** required to accomplish a task
  - Allow **tool handling**
- Important for **general purpose** robots, **health care** and **manufacturing**, e.g.
- Adjusting postures in-hand saves time
  - Execute complex manipulations such as humans



- Imitating human hands
  - Versatility/Dexterity to execute a **wide range of tasks** in **different environments**
- **Accurate sensory feedback** required to cope with uncertainties
- **Expensive** and **difficult** to build, control and maintain



Shadow Dexterous Hand [2]

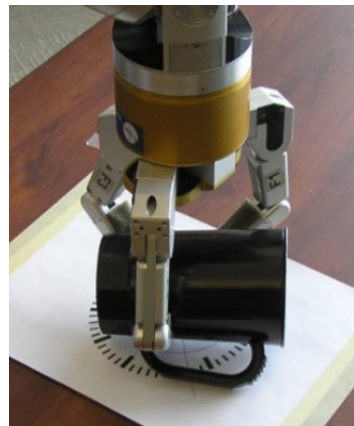


TUAT/Karlsruhe humanoid hand [3]

- Hands with **less degrees of freedom** offer **similar capabilities** when specifically designed for a set of task
  - Fewer actuators, sensors
  - Simpler control strategy
  
- **Design adapts to uncertainties**



RBO Hand 2 [4]



Barrett hand [5]



# Automated Design of Simple and Robust Manipulators for Dexterous In-Hand Manipulation Tasks using Evolutionary Strategies

- **High effort** of manual design for simple manipulators
- **Automatically generate specific manipulators** based on task description



# Automated Design of Simple and Robust Manipulators for Dexterous In-Hand Manipulation Tasks **using Evolutionary Strategies**

- Robotic hands often **inspired by biological structures**
- „Evolutionary robotics applies the selection, variation and heredity **principles of natural evolution** to the design of robots with embodied intelligence.“

*(Doncieux et al., 2015) [7]*



# Goal

- Automatically **designing simple** and **robust** robotic hands for **desired object manipulation tasks** due to a high-level description
- Further goal
  - Creation of simple manipulators which already **incorporate robustness in their design** and do not rely on complex controllers



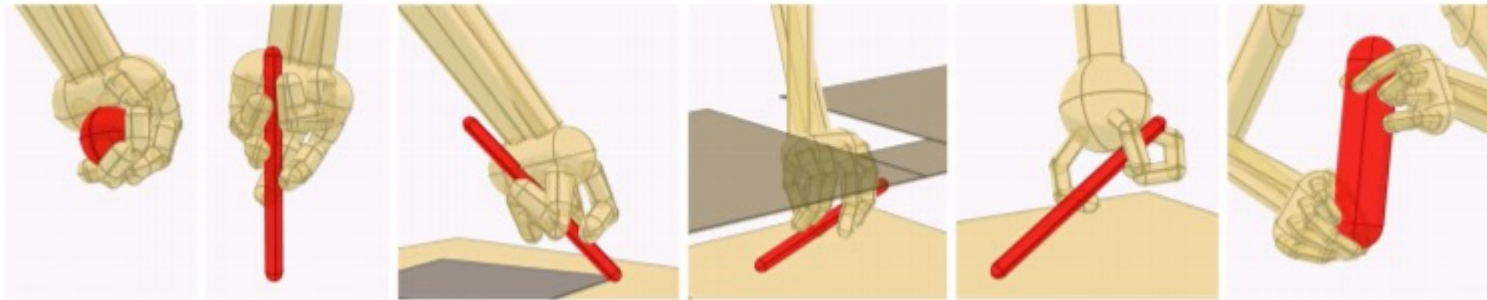


# RELATED WORK

Motivation > **Related Work** > Approach > Evaluation > Conclusion

# Contact-invariant optimization for hand manipulation [8]

- Generate a **wide variety of dexterous hand manipulations** from few high-level goals
  - E.g. grasping, picking-up objects, drawing



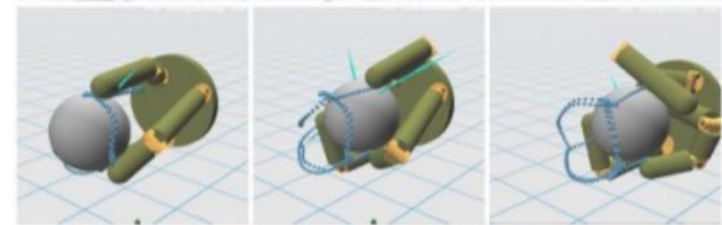
- **Generalizes to different hand morphologies** besides human hands such as three-fingered manipulators

Paper	Manipulator creation	Manipulator	Robustness	Environment	Task
Mordatch et al. (2012)	x	any	x	-	general

Motivation > **Related Work** > Approach > Evaluation > Conclusion

# Automated design of manipulators for in-hand tasks [6]

- Generate **low-DOF hand designs** able execute provided manipulation task from few high-level goals
  - **Optimize contact points and forces** to move object to desired pose
  - Design manipulator and trajectory that **provides desired forces**



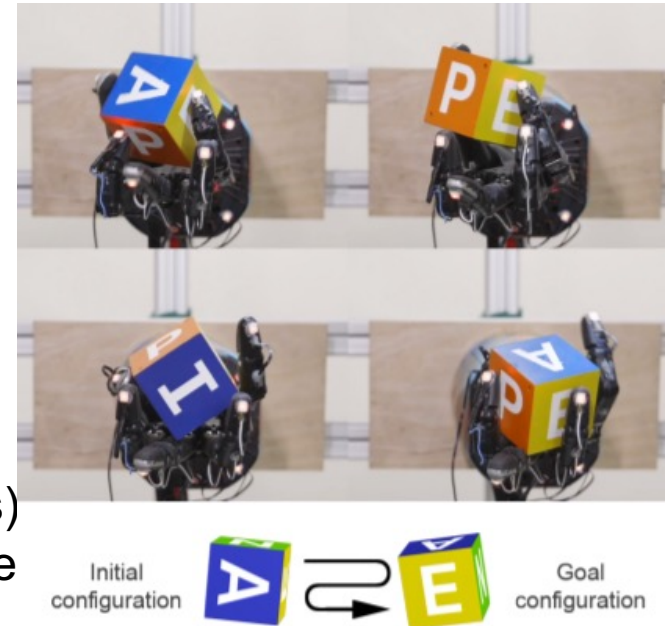
- Limitations

- **No planning under uncertainty**
- Required forces are interpolated and trajectory approximated
- Fixed set of finger contacts

Paper	Manipulator creation	Manipulator	Robustness	Environment	Task
Hazard et al. (2018)	✓	any	x	-	general
Mordatch et al. (2012)	x	any	x	-	general

# Learning dexterous in-hand manipulation [9]

- Applies reinforcement learning to learn **robust dexterous in-hand manipulation policy** in **simulated environment**
- Application of large-scaled distributed **domain randomization** to generate simulation that **transfer to physical robot**
  - Physical parameters (e.g. object size, mass) randomizing visual appearance of the scene perturbing forces

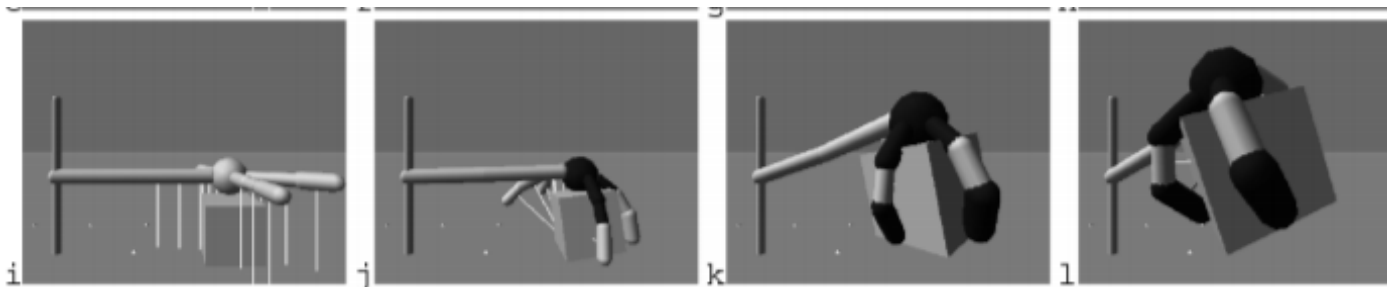


Paper	Manipulator creation	Manipulator	Robustness	Environment	Task
OpenAI et al. (2018)	x	ShadowHand	✓	Real-world	specific
Hazard et al. (2018)	✓	any	x	-	general
Mordatch et al. (2012)	x	any	x	-	general

Motivation > **Related Work** > Approach > Evaluation > Conclusion

# The utility of evolving simulated robot morphology increase with task complexity for object manipulation [10]

- **Evolutionary strategy to evolve hand design and control policy for specific object manipulation task (grasp, lift, perception)**



- **Optimization on six different domains**

- **Objects vary in shape and size**

Paper	Manipulator creation	Manipulator	Robustness	Environment	Task
Bongard (2010)	✓	specific	✓	Phys. Simulation	specific
OpenAI et al. (2018)	x	ShadowHand	✓	Real-world	specific
Hazard et al. (2018)	✓	any	x	-	general
Mordatch et al. (2012)	x	any	x	-	general

Motivation



**Related Work**



Approach



Evaluation



Conclusion

# My Approach

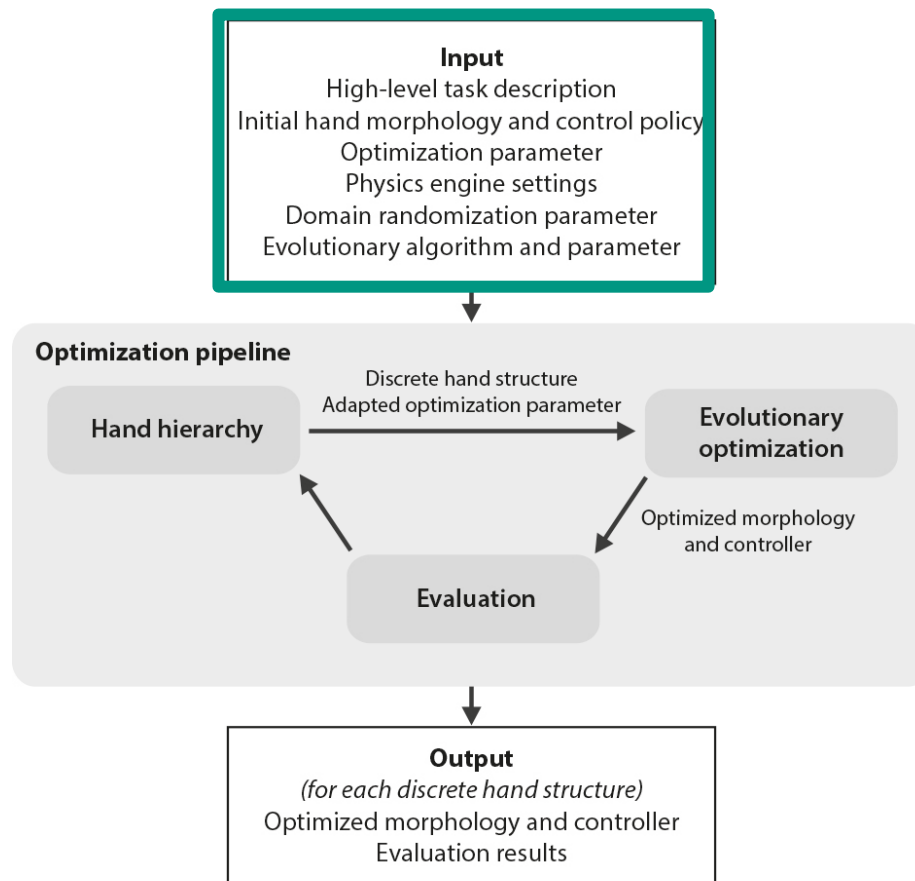
## ■ Co-evolve hand morphology and controller

- Standard evolutionary algorithms (CMA-ES, MO-CMA)
- In **physics simulation**
- Simultaneously on different world states using **Domain Randomization**

Paper	Manipulator creation	Manipulator	Robustness	Environment	Task
My approach	✓	any low-DOF	✓	Phys. Simulation	general
Bongard (2010)	✓	specific	✓	Phys. Simulation	specific
OpenAI et al. (2018)	x	ShadowHand	✓	Real-world	specific
Hazard et al. (2018)	✓	any low-DOF	x	-	general
Mordatch et al. (2012)	x	any	x	-	general

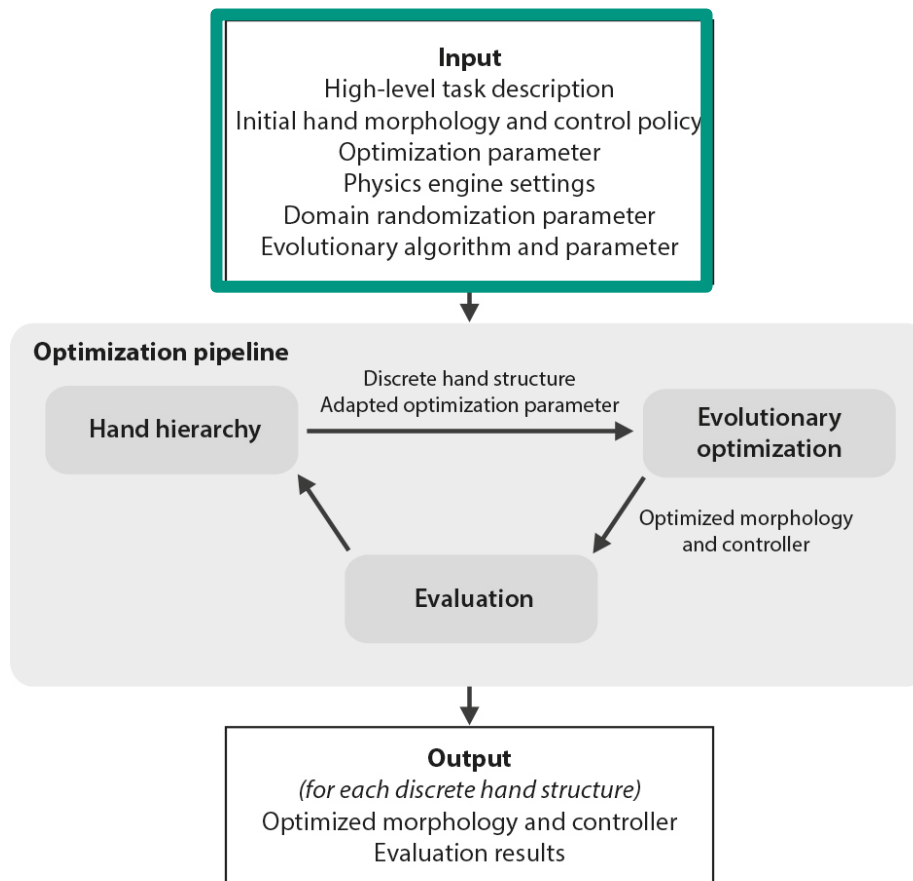
Motivation ➤ Related Work ➤ **Approach** ➤ Evaluation ➤ Conclusion

# Optimization pipeline - Input



- Task description
  - **Object poses/Trajectory**
  
- Initial hand morphology
  - E.g. Two-fingered hand
  
- Control policy
  - Simple Torque control
  - PD Controller

# Optimization pipeline - Input



## ■ Optimization parameter

- Intervals of **possible values for morphology or controller**

## ■ Morphology

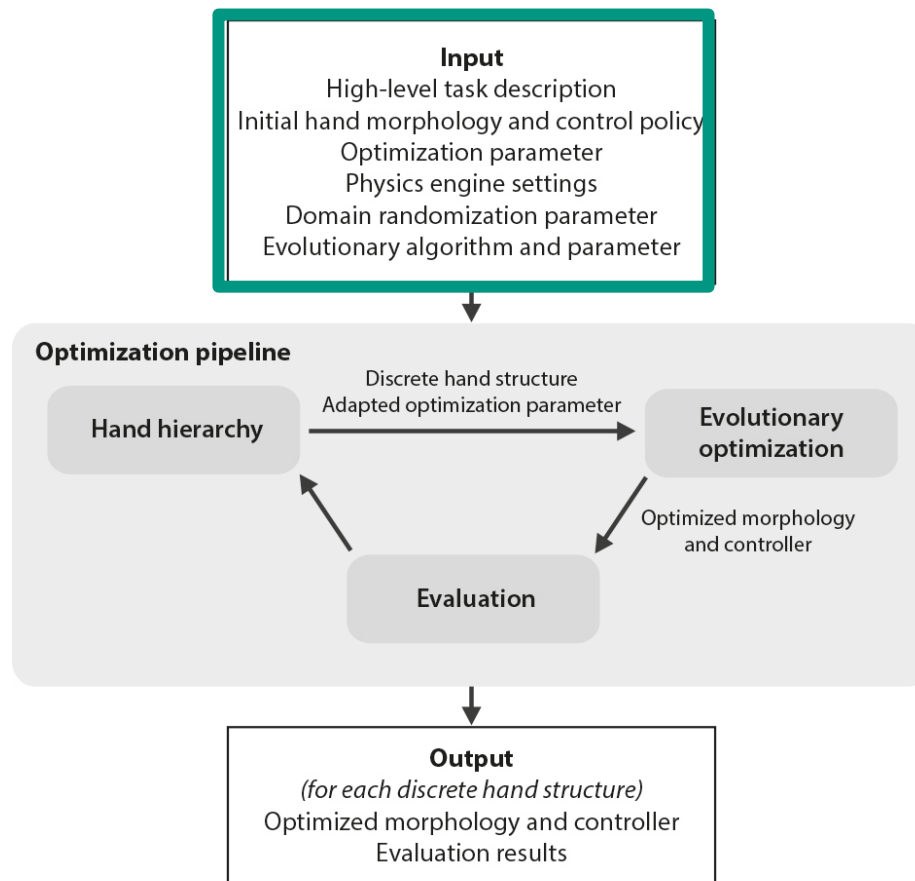
- Finger segment lengths
- Finger position on palm
- Joint axis
- Initial joint Angle
- Joint Limits
- Friction coefficient

## ■ Controller

- Torques OR
- Target joint angles, P and D coefficients

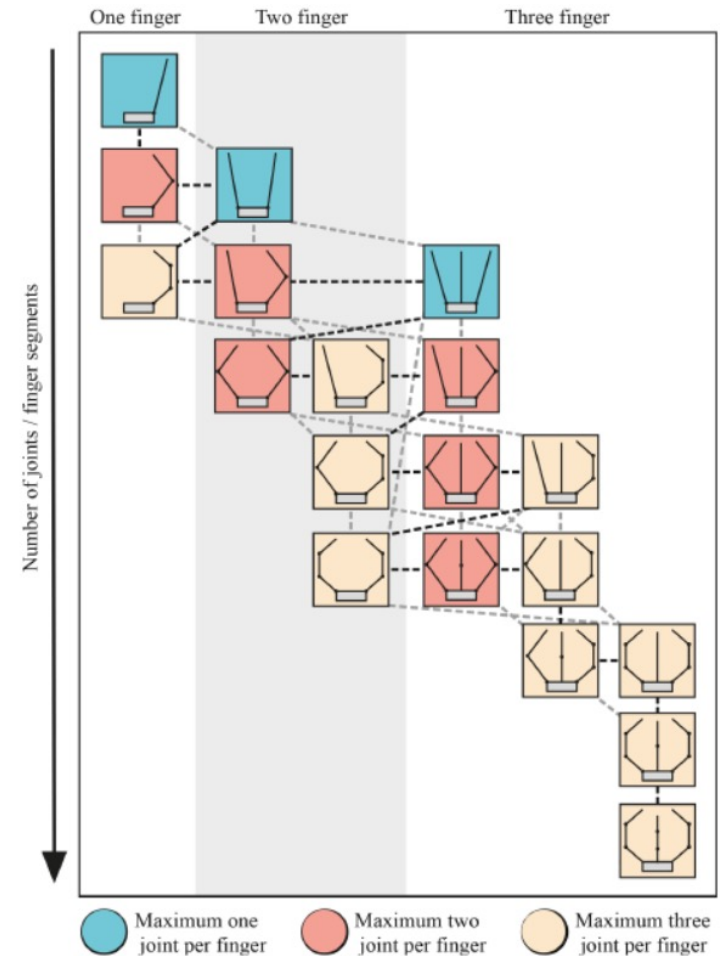
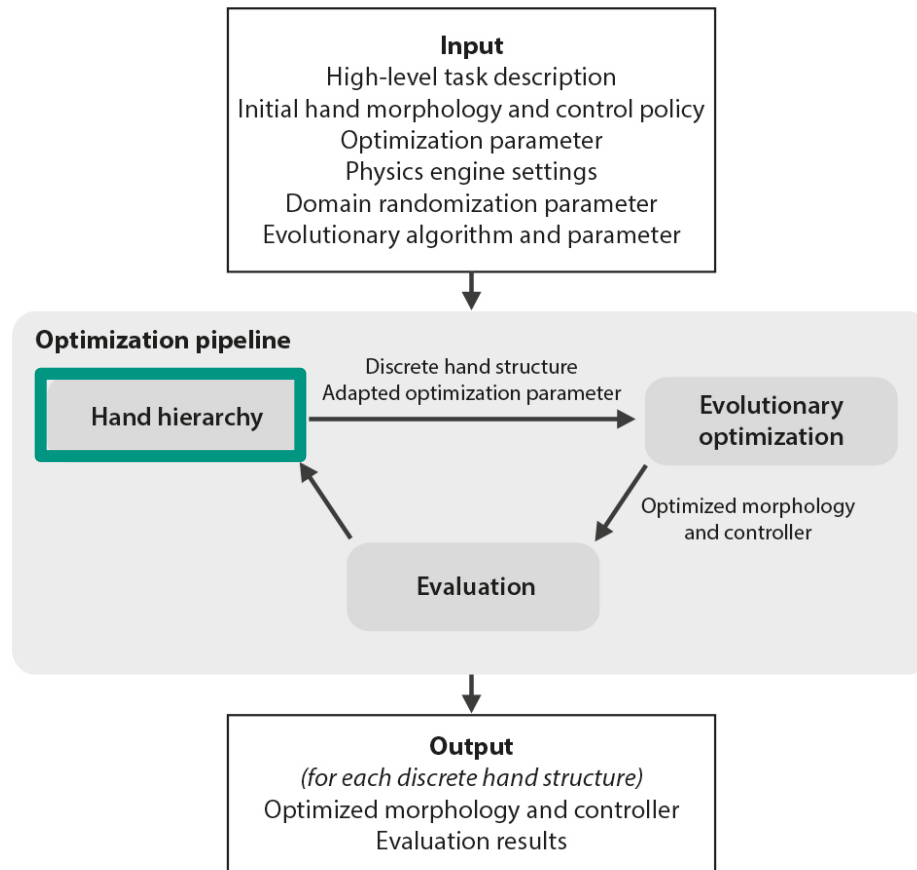


# Optimization pipeline - Input

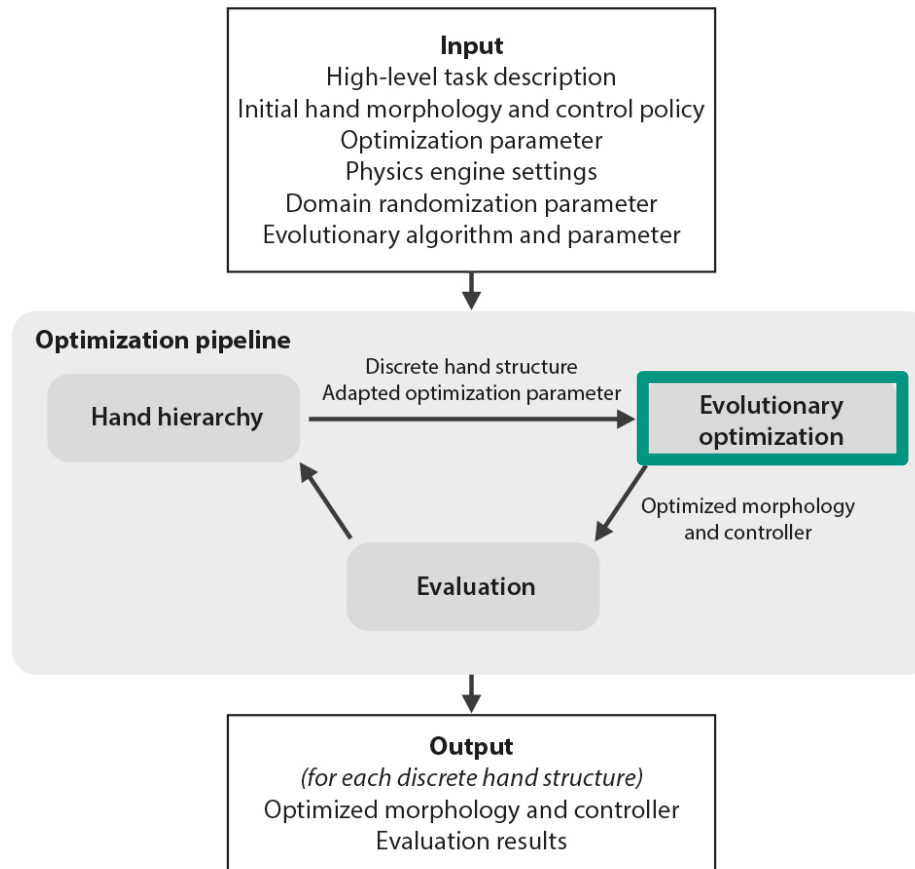


- Domain randomization
  - Deviations to object
    - **Position, rotation, friction, mass, scaling**
  - Amount of domains
  
- Evolutionary algorithm/param.
  - MO-CMA or CMA-ES
  - Population size
  - Iteration number

# Optimization pipeline – Hand hierarchy



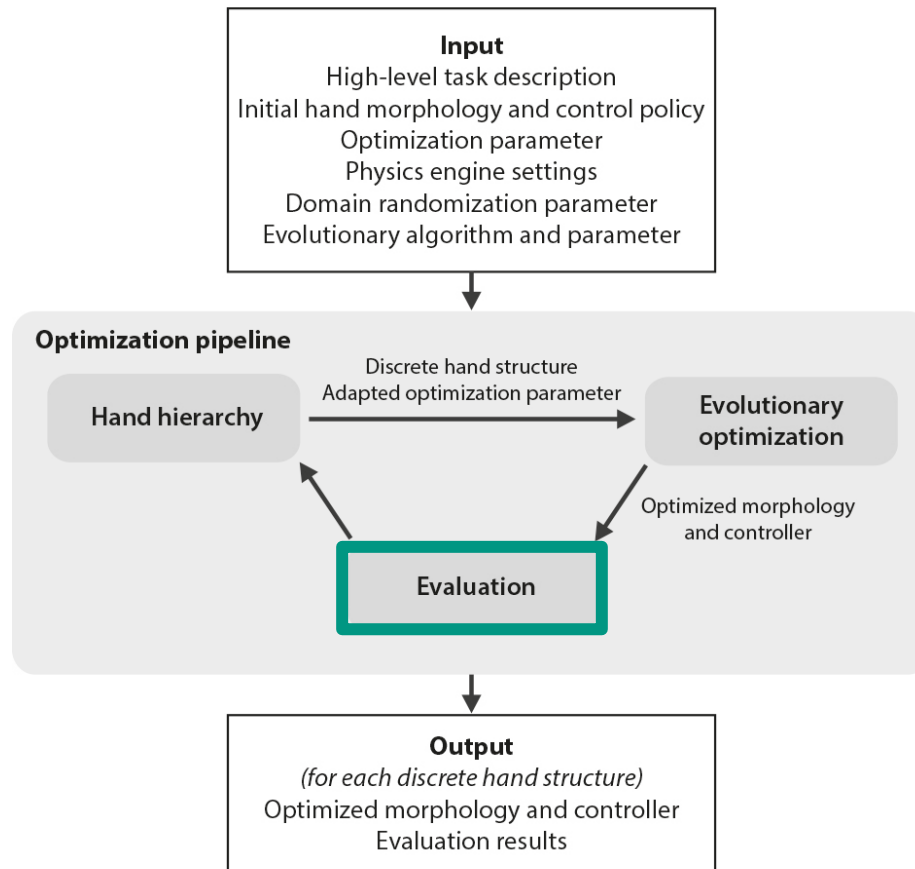
# Optimization pipeline – Evo. Optimization



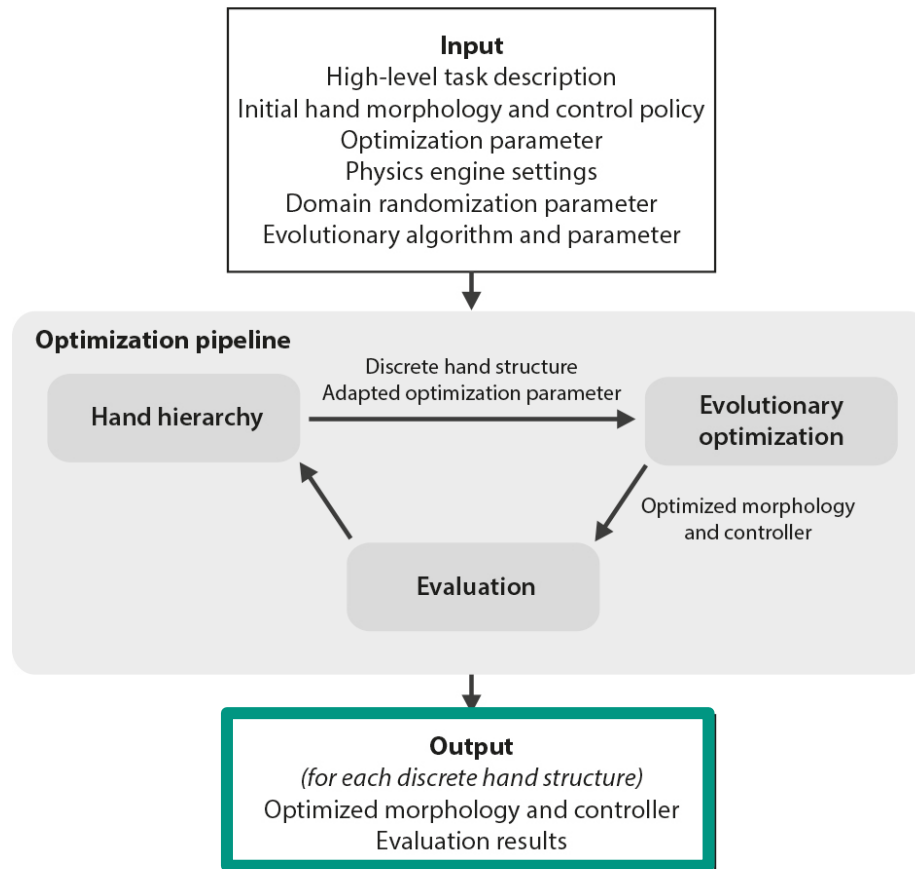
- **Minimize distance** between desired and actual position
- **Minimize angle** between desired and actual orientation
- **Averaged on all simulated domain randomizations**

# Optimization pipeline – Evo. Optimization

- Evaluation based on X samples of domain randomization



# Optimization pipeline – Output



- Optimized morphology and controller
- Evaluation results

Trajectory Optimization [6]

# EVALUATION

Motivation



Related Work



Approach



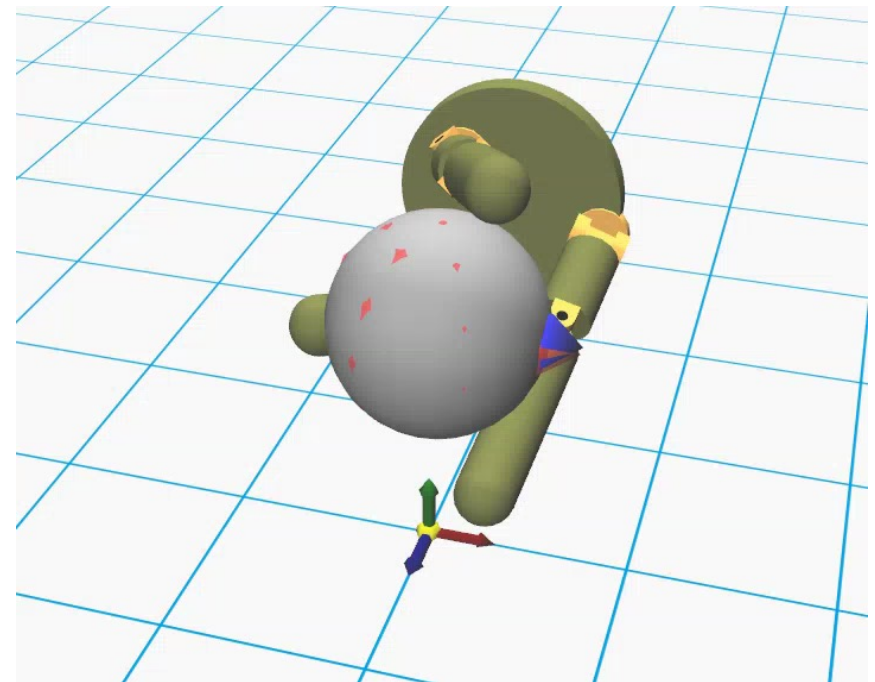
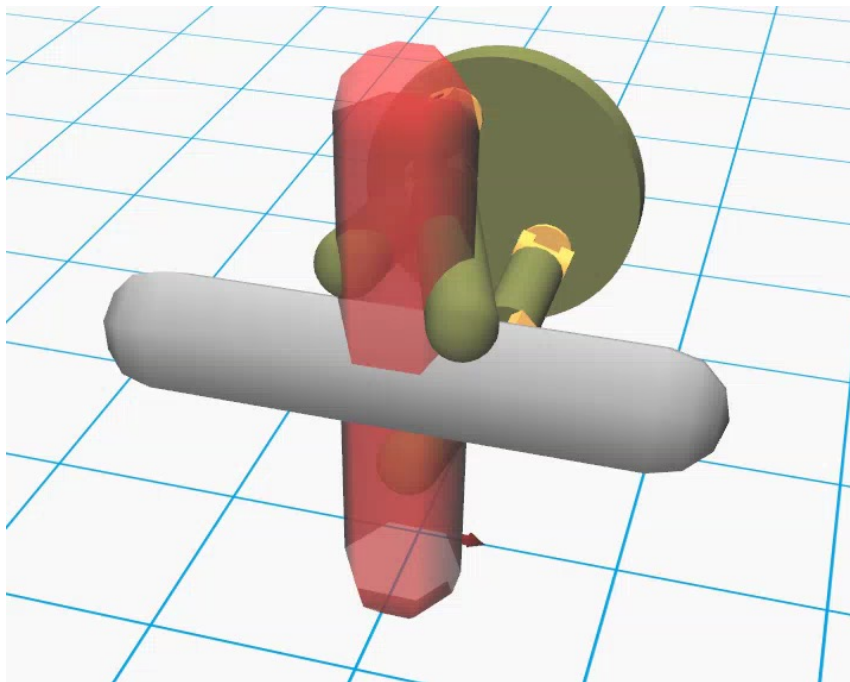
**Evaluation**



Conclusion

# Trajectory Optimization [6]

- Obtained results [6] **transferred to physics simulation** with PD Controller
- Manipulator **fail** to perform manipulation



Motivation



Related Work



Approach



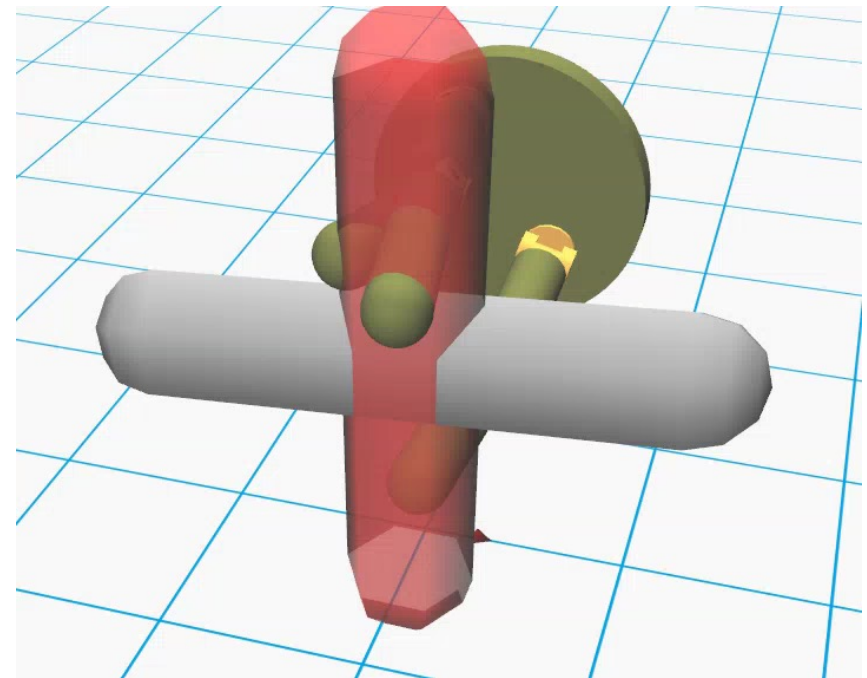
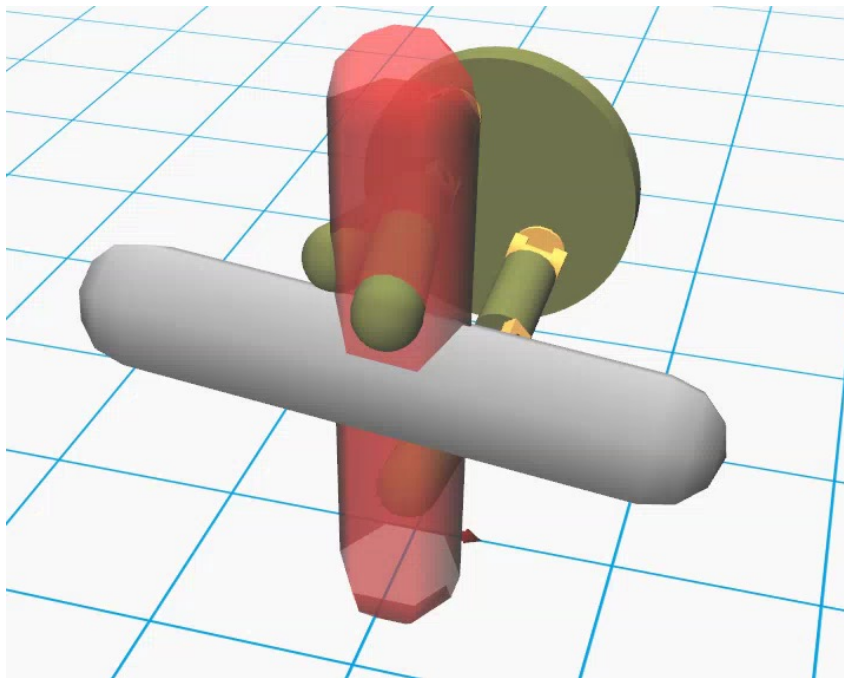
**Evaluation**



Conclusion

# Trajectory Optimization [6]

- **Further optimized** with results with evo. opt. and domain randomization
- *Task:* Rotate capsule 90° clockwise in midair
- Simulation on different world states



Motivation



Related Work



Approach



**Evaluation**

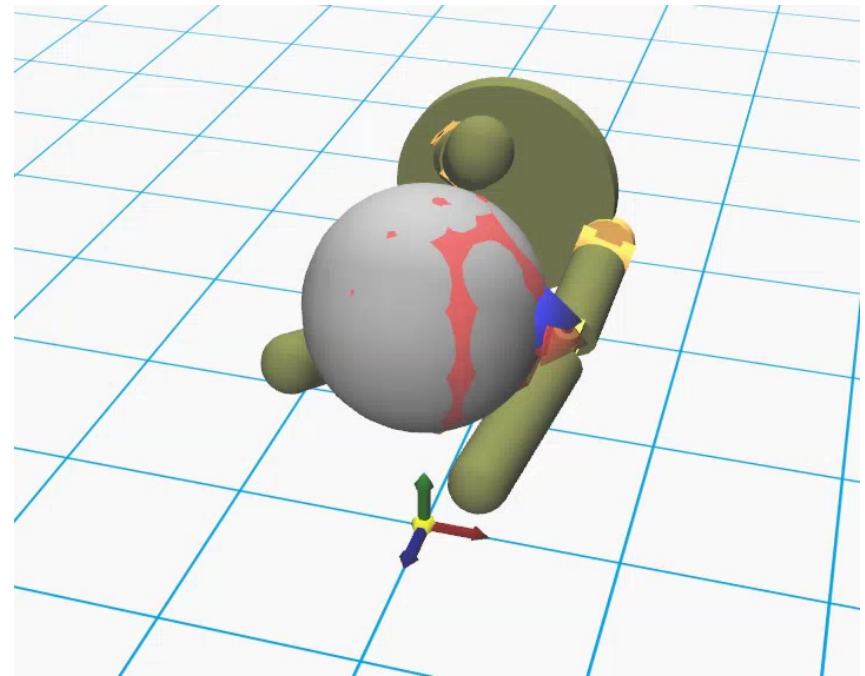
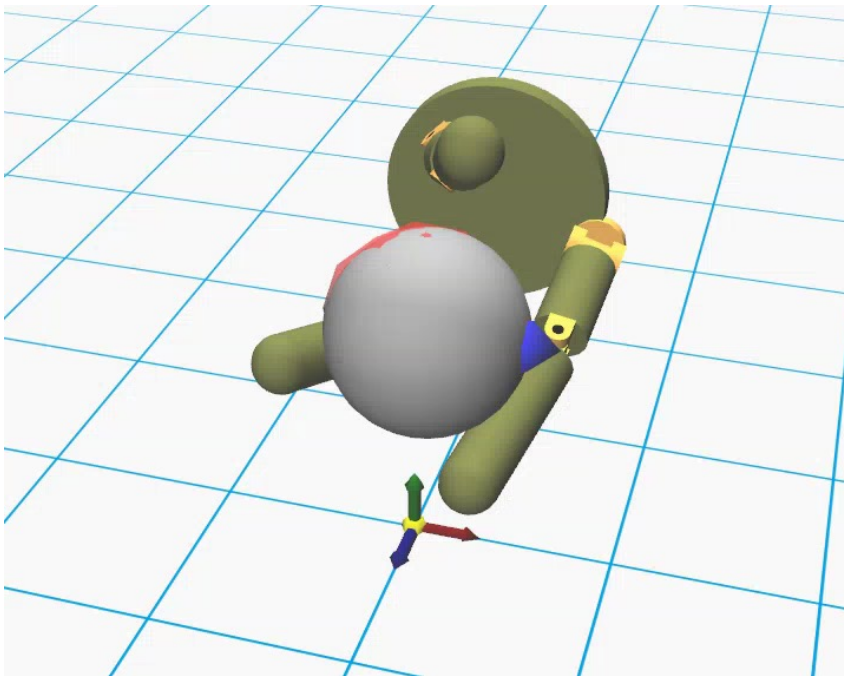


Conclusion



# Trajectory Optimization [6]

- **Further optimized** with results with evo. opt. and domain randomization
- *Task:* Rotate sphere  $\sim 180^\circ$  clock- and counterclockwise in midair
- Simulation on different world states



Motivation



Related Work



Approach



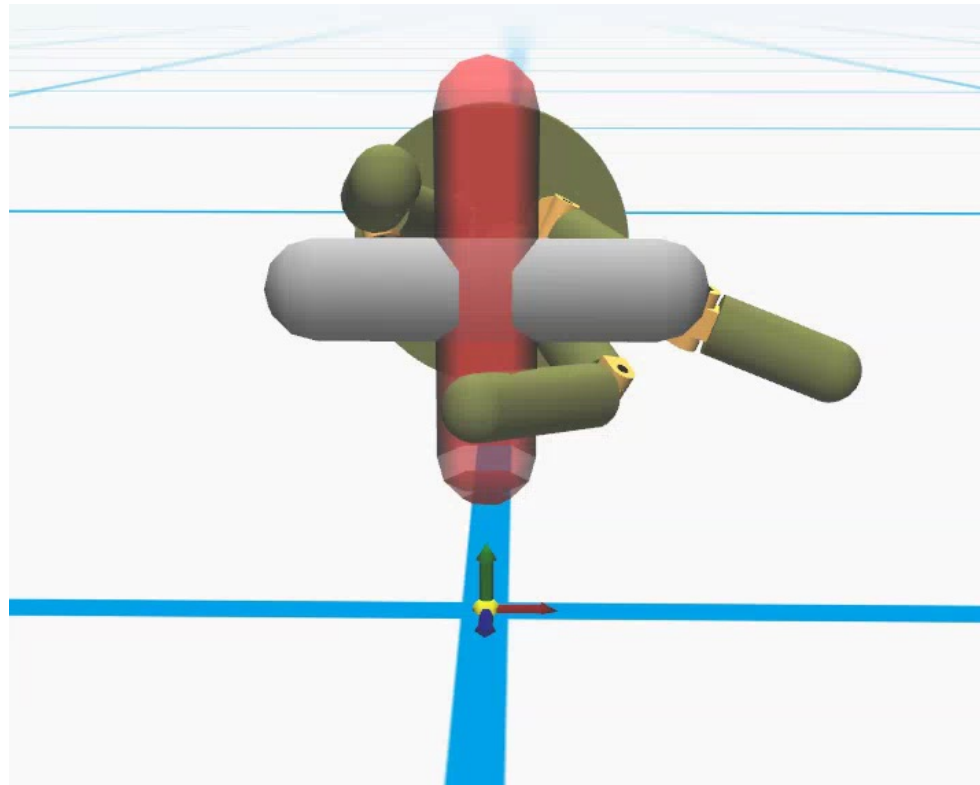
**Evaluation**



Conclusion

# Trajectory Optimization [6]

- Evolutionary optimization **from scratch**
- *Task:* Rotate capsule 90° clockwise in midair



Motivation



Related Work



Approach



**Evaluation**



Conclusion

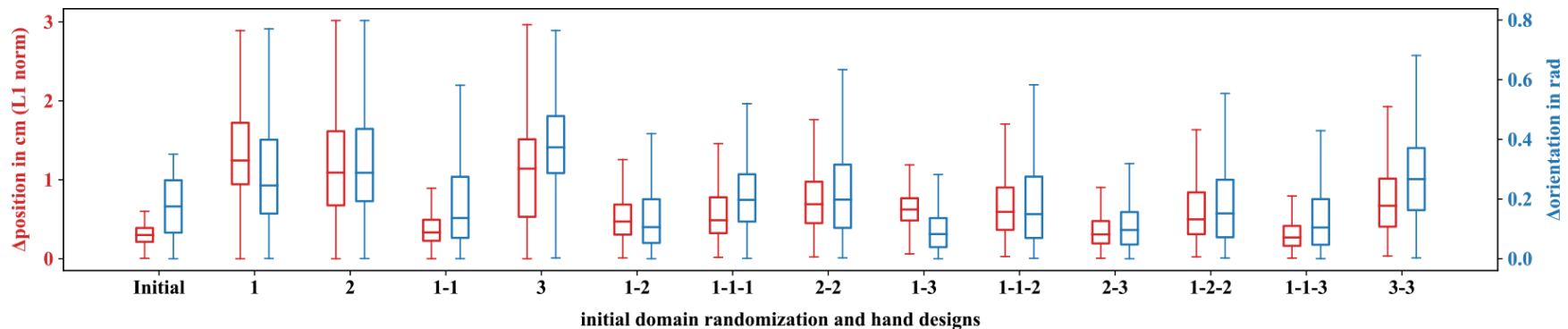
## Optimization Pipeline

# EVALUATION

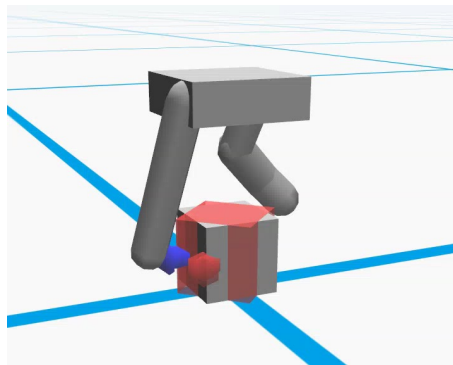
Motivation > Related Work > Approach > **Evaluation** > Conclusion

# Optimization Pipeline

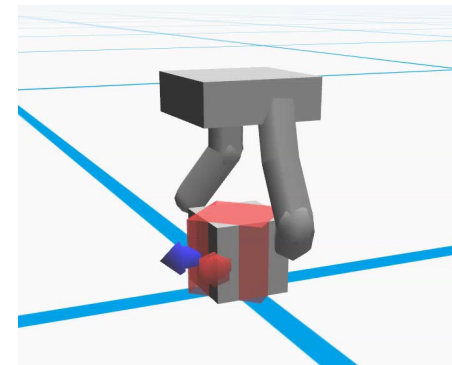
■ *Task: Rotate box 45° counterclockwise (with 1-torque control)*



Simulation of 1-3 hand



Simulation of 2-3 hand



Motivation



Related Work



Approach



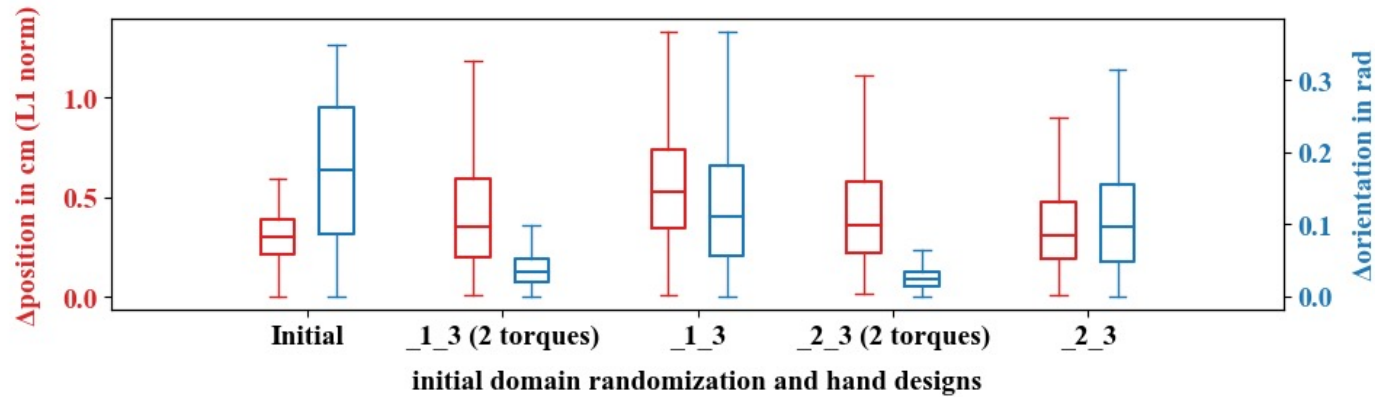
**Evaluation**



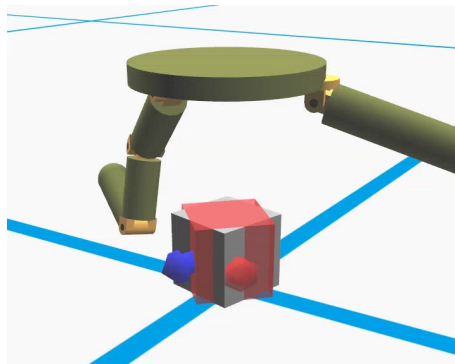
Conclusion

# Optimization Pipeline

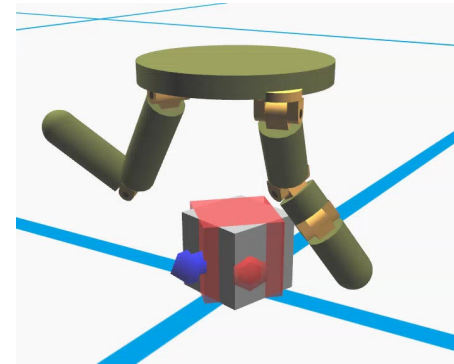
- *Task:* Rotate box 45° counterclockwise (with 2-torque control)



Simulation of 1-3 hand



Simulation of 2-3 hand



Motivation



Related Work



Approach



**Evaluation**



Conclusion

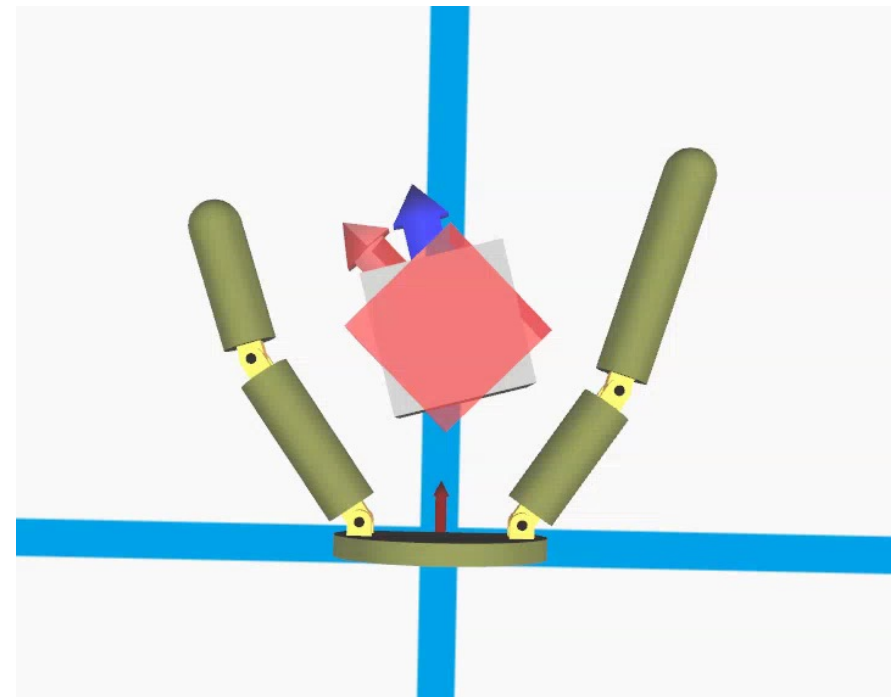
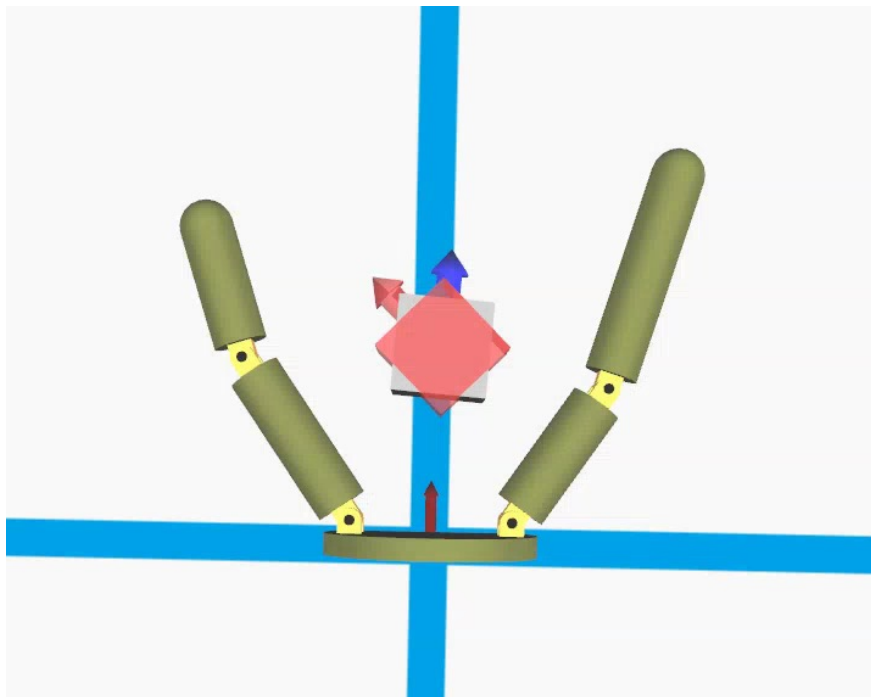
## Optimizing Joint Limits

# EVALUATION

Motivation > Related Work > Approach > **Evaluation** > Conclusion

# Optimizing joint limits

- *Task*: Rotate box 45° counterclockwise
- Optimized manipulator simulated on different world states



Motivation



Related Work



Approach



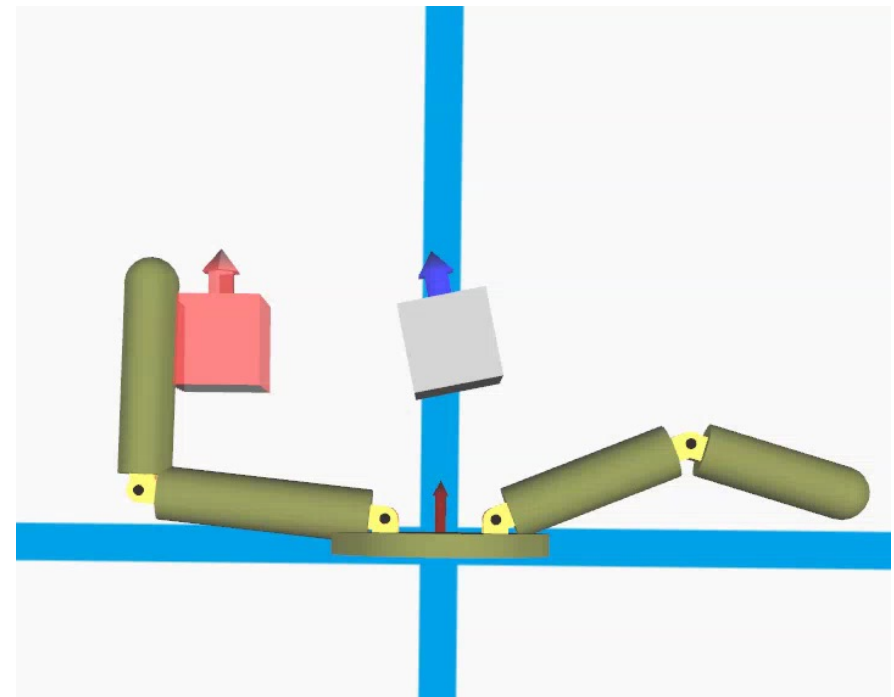
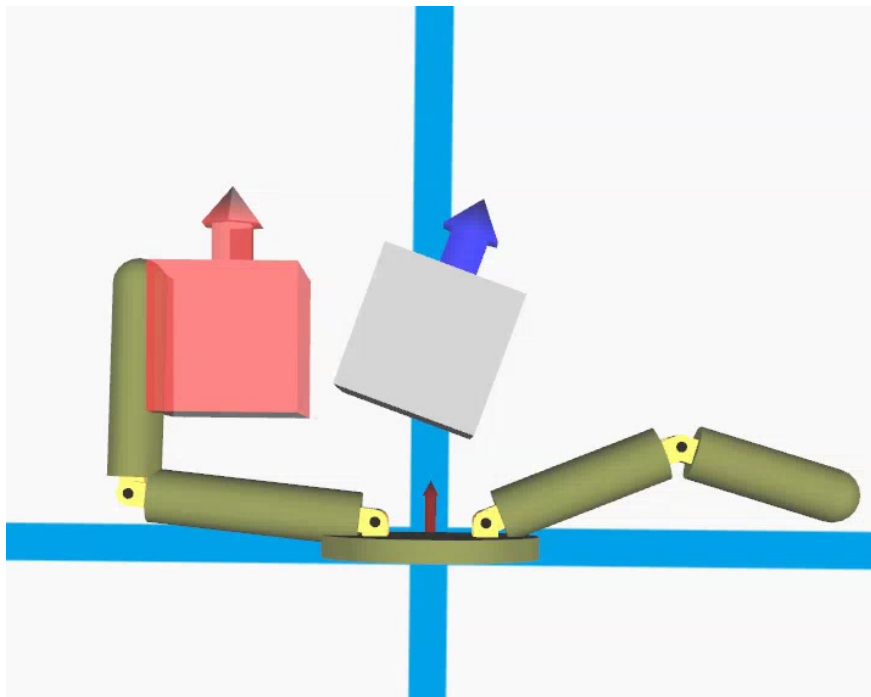
**Evaluation**



Conclusion

# Optimizing joint limits

- *Task*: Align box at specific line in space
- Optimized manipulator simulated on different world states



Motivation



Related Work



Approach



**Evaluation**



Conclusion



# CONCLUSION & OUTLOOK

Motivation > Related Work > Approach > Evaluation > **Conclusion**

# Conclusion

- Introduced an **optimization pipeline** to automatically generate simple and robust manipulators for desired manipulation tasks
  - **Robust results on simple manipulation tasks**
  - Limitations
    - Performance
    - Complexity of tasks
- Demonstrated the significance of optimizing **joint limits for robustness**
- Evolutionary approach **complementary** to trajectory optimization [6]
  - **Improve robustness** of results
  - Limitations of trajectory optimization apply



# Outlook

- Evolve manipulators for complex motions
  - Evolutionary strategies potentially **converge to local minima**
  - **Generate higher diversity** in population
    - Literature provides
      - Adaptions of basic evolutionary algorithms
      - Non-performance based objectives to guide the simulation
  - Dimension reduction
- Evaluate robustness of results on **real manipulators**



# Thank you for your attention!

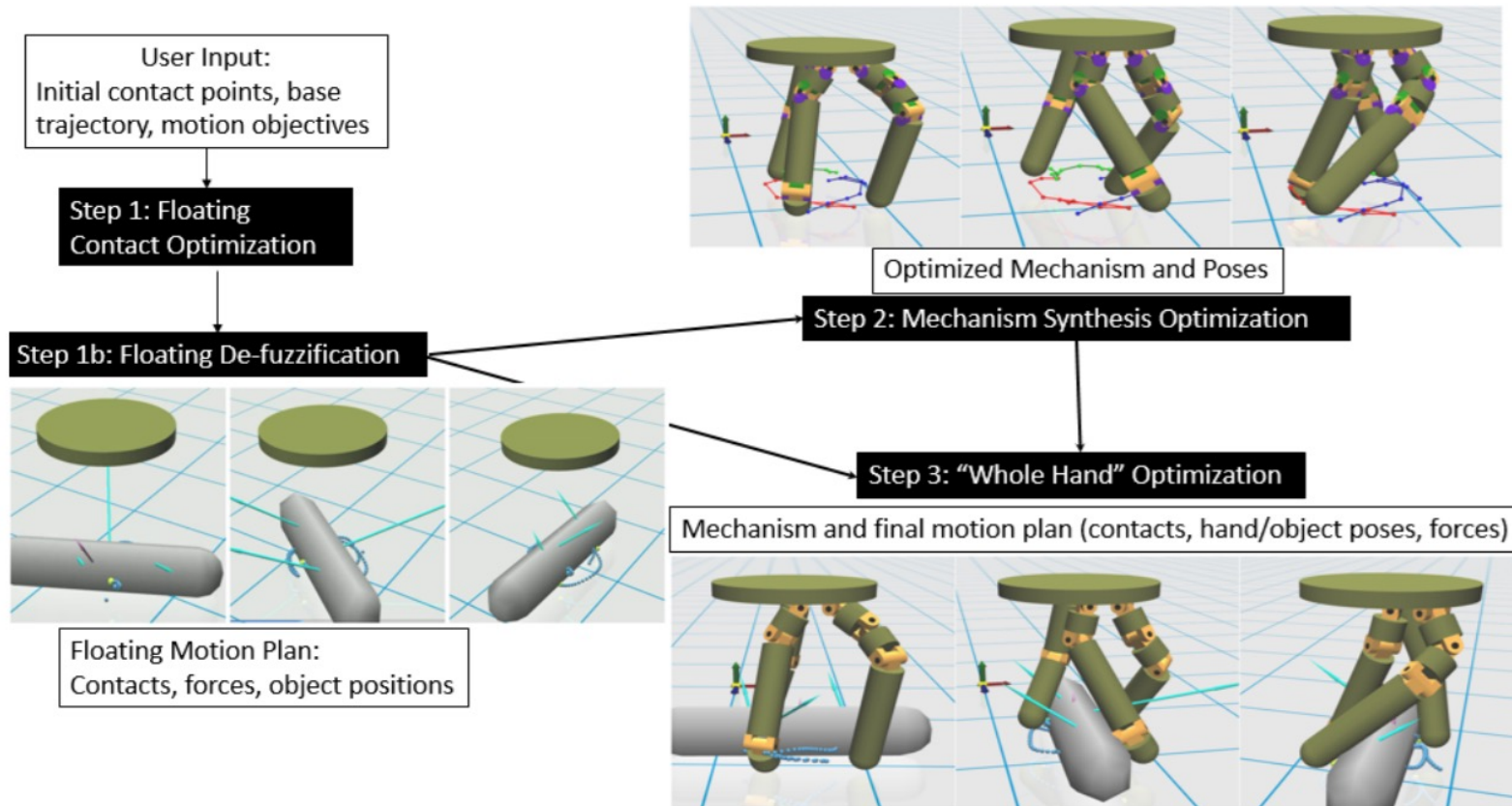
## Any questions left?

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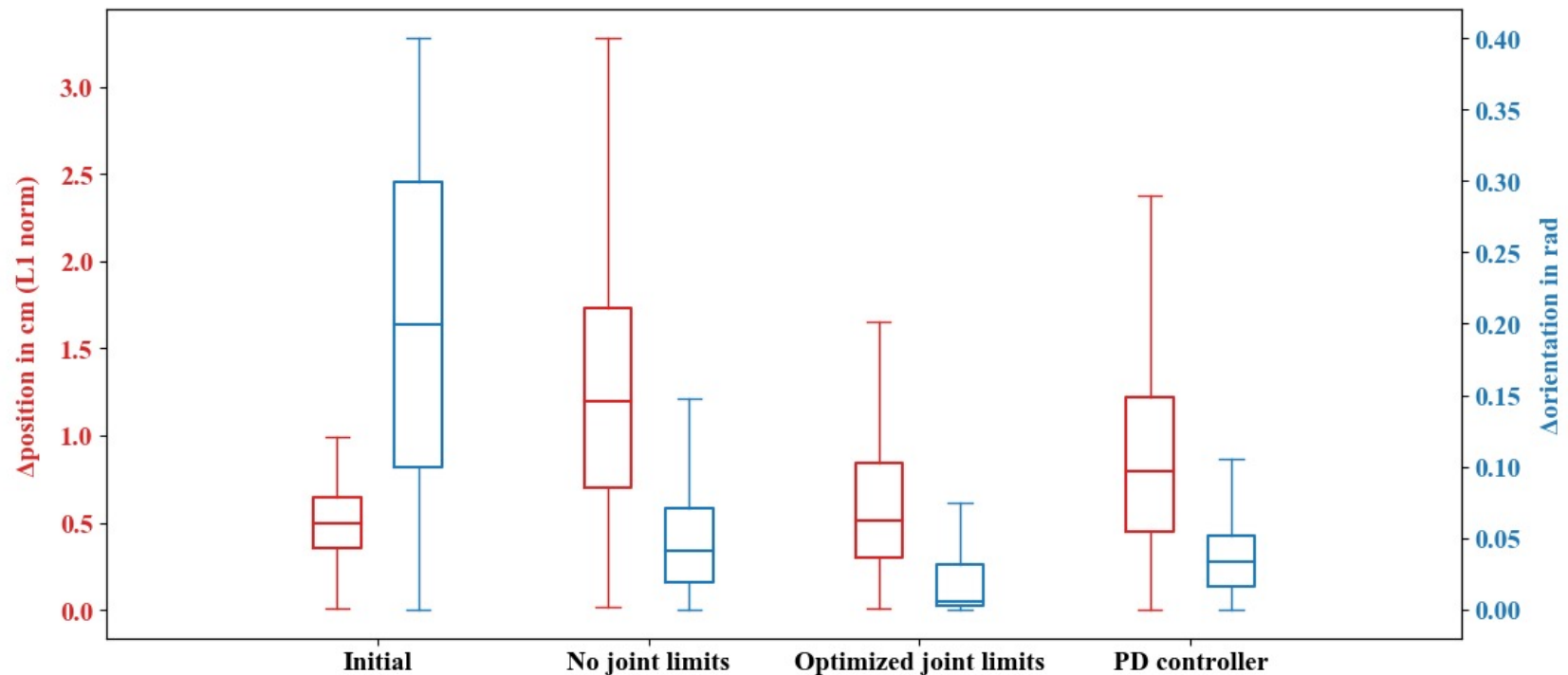
# APPENDIX

# Trajectory Optimization Pipeline



# Optimizing joint limits

- Comparison of different evolved hand designs with PD controller or with torque policy





# FOUNDATION

Motivation > **Foundation** > Related Work > Approach > Evaluation > Conclusion

# PD Controller with feed forward term

- Follow provided joint angle trajectory

$$\tau = \underbrace{M(\theta)\ddot{\theta}_d + C(\theta, \dot{\theta})\dot{\theta}_d + N(\theta, \dot{\theta})}_{\tau_{ff}} - \underbrace{K_p e - K_v \dot{e}}_{\tau_{fb}}$$

- Feedback control  $\tau_{fb}$ 
  - Reduce control error between setpoint and measurement
  - $K_p, K_v$  gain matrices chosen to be diagonal
    - Diagonal entries P and D coefficients
- Feedforward control  $\tau_{ff}$ 
  - Adjust control signal according to a function of disturbances
  - Inertia matrix, Coriolis and centrifugal forces, gravity compensation

# Evolutionary Robotics (ER)

- Robotic hands often **inspired by biological structures**
- „Evolutionary robotics applies the selection, variation and heredity **principles of natural evolution** to the design of robots with embodied intelligence.“

*(Doncieux et al., 2015) [7]*

# [ER] Genotype-to-Phenotype-Mapping

- *Genotype* **encodes** a solution as sequence of bits or numbers
- *Phenotype* corresponds to the **robotic system**
- Direct mapping
  - Mapping each parameter directly
- Indirect mapping
  - Encode robotic system as neuronal network

# [ER] Evolutionary algorithm

## ■ Init

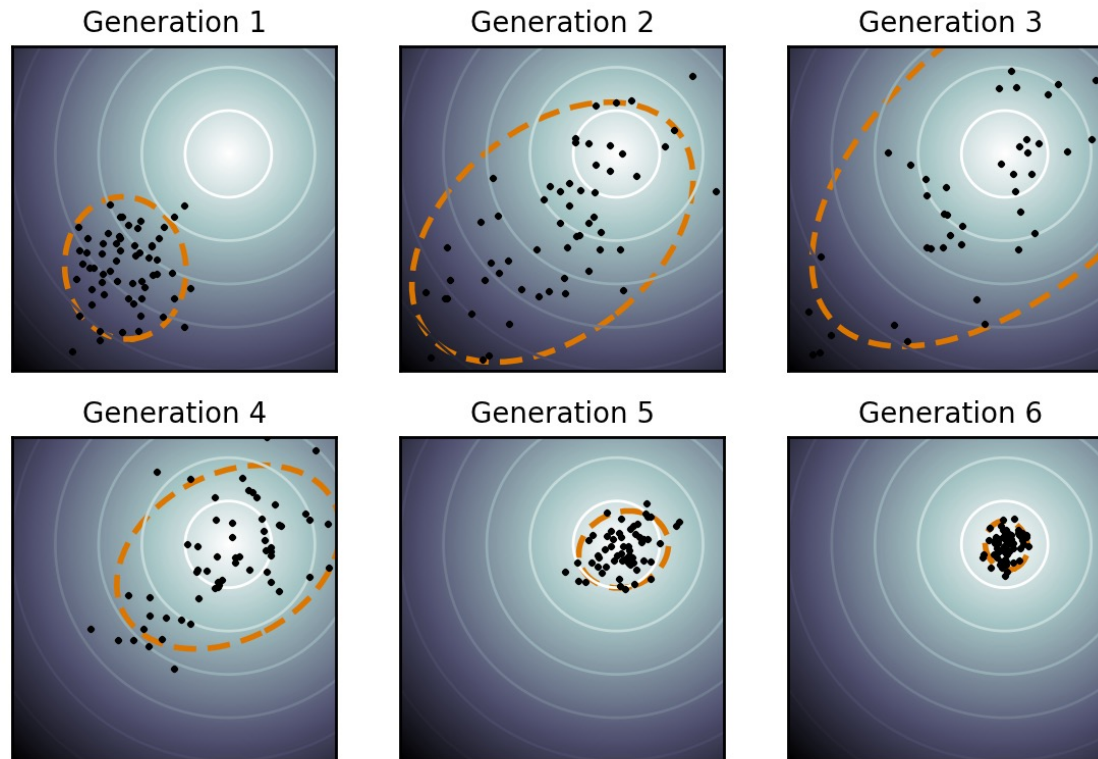
- Randomly generated genotypes form **parent population** at generation 0

## ■ Iteration

- **Generate** new **offspring** from parent based on **mutation/recombination**
- Map genotype to phenotype
- **Select individuals** from offspring and parent based on **fitness function**
  - Form new parent population for next iteration

# [ER] Covariance Matrix Adaption ES

## ■ Illustration for two-dimensional problem



Source: <https://en.wikipedia.org/wiki/CMA-ES>

# [ER] Multiple objectives / fitness functions

- Fitness function for CMA-ES as **weighted mean** of fitness functions

## ■ Multi-Objective Algorithms

### ■ Def. Domination

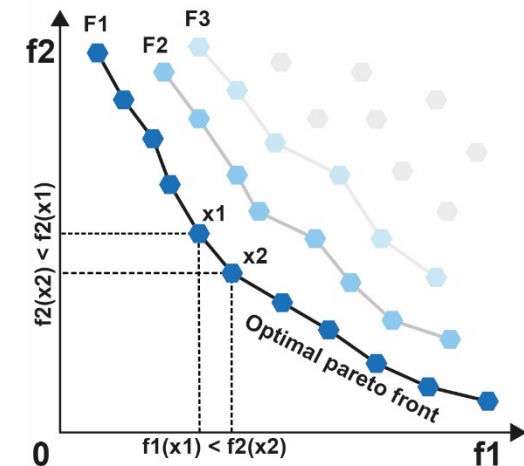
- A solution  $X$  dominates a solution  $Y$  when  $X$  is not worse than  $Y$  for all objectives but  $X$  is strictly better than  $Y$  on at least one objective

### ■ Sorting individuals into fronts

- Non-Dominated Sorting

### ■ Ranking individuals in front

- Diversity (Crowding distance, contribution to hypervolume, ...)



## ■ Multi-Objective CMA-ES

- Contains  $n$  CMA-ES with one individual as population

Motivation ➤ **Foundation** ➤ Related Work ➤ Approach ➤ Evaluation ➤ Conclusion